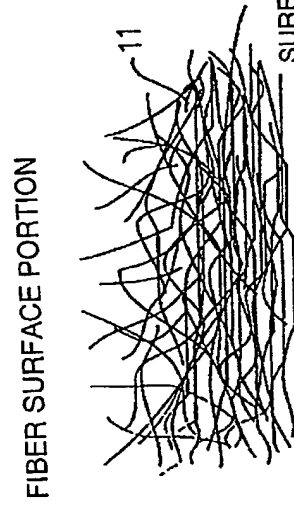


FIG. 1(a)



ONLY FLAME SPRAY
(Related Art)



SURFACE HARDENING MATERIAL
+ FLAME SPRAY

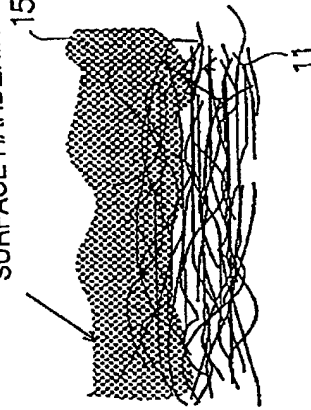


FIG. 1(c)

FIG. 1(b)

FLAME SPRAYED FILM LAYER

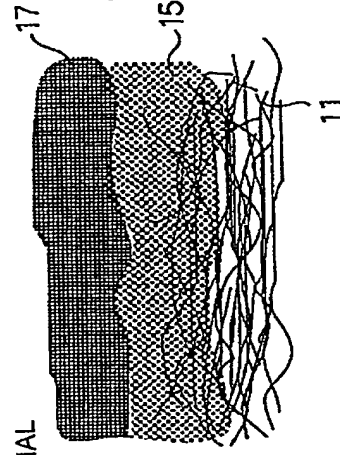
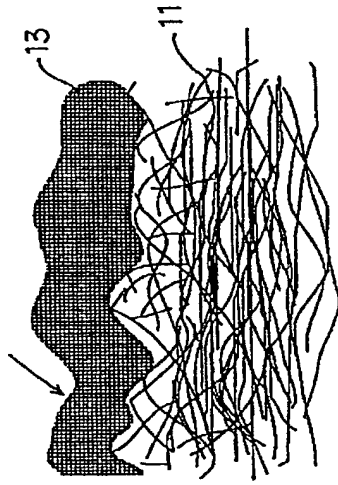
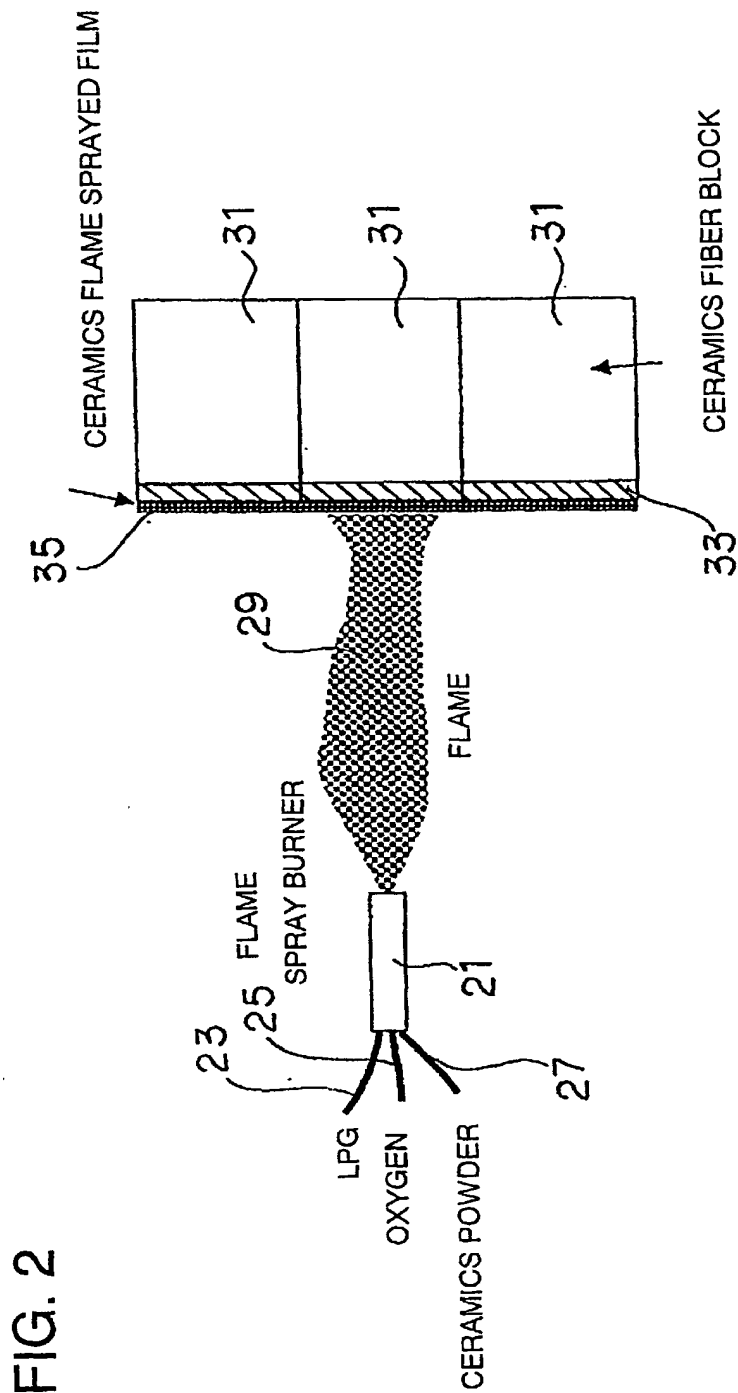
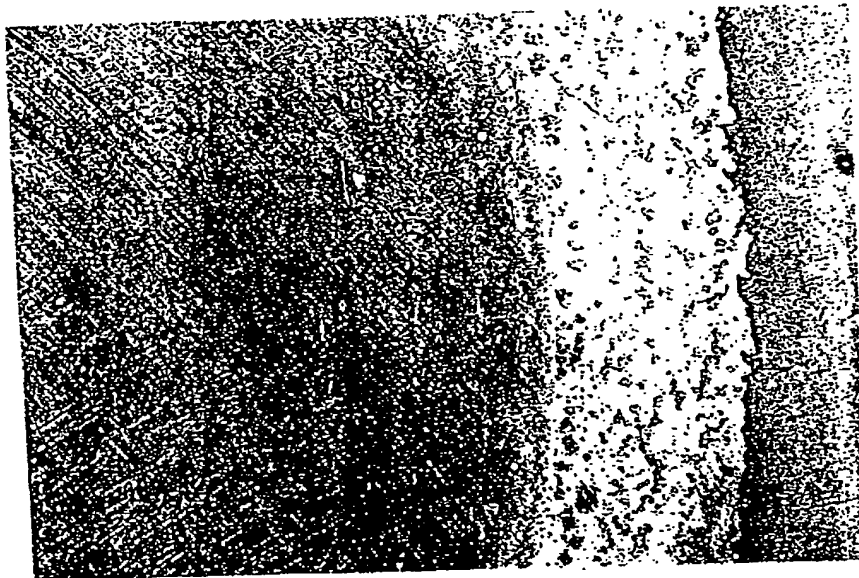


FIG. 1(d)



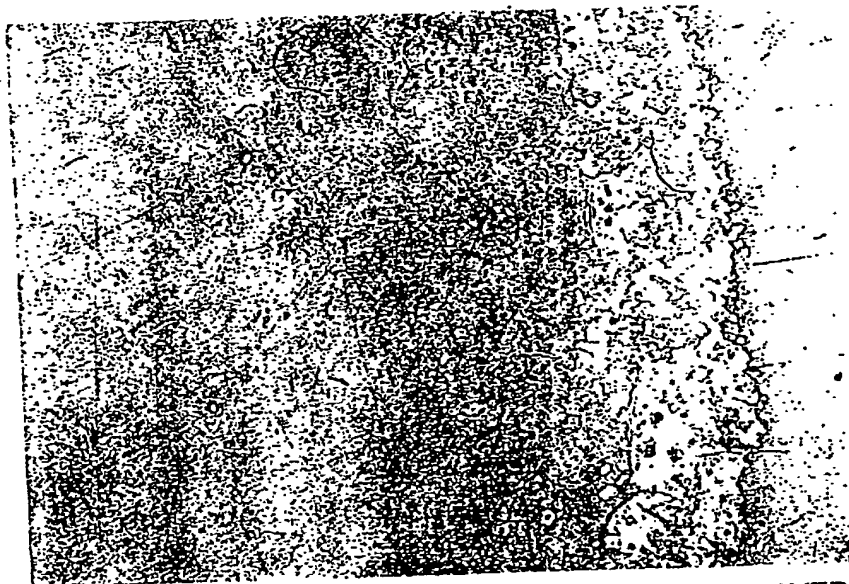
FLAME SPRAYING TO CERAMICS FIBER BLOCK

FIG. 3(a)



CERAMICS FIBER LAYER SURFACE HARDENED LAYER
FLAME SPRAYED LAYER(S)

FIG. 3(b)



CERAMICS FIBER LAYER FLAME SPRAYED LAYER(S)

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